

Y₂O₃-CIP(Cold Isostatic Pressing) granule : YT3WBQ



High purity (3N and better) granules enable high quality ceramics

- ①Acrylic binder system
- ②Excellent green properties
- ③Easy sintering, low and stable shrinkage rate



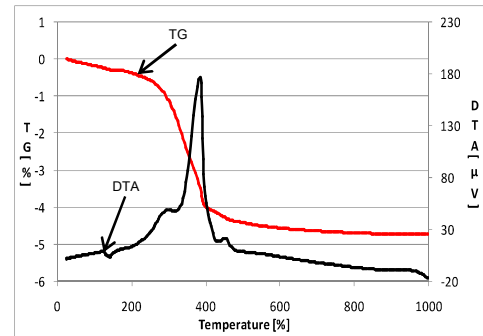
Granule production facility

Manufactured under the clean environment facility for semiconductor/LCD industries

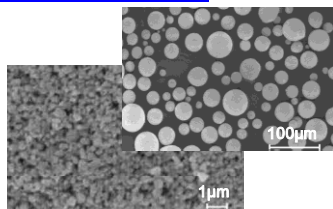
Specification

	Analysis item		Unit	Value	Note
Raw material	Average particle size	D ₅₀	μm	0.5	Microtrac HRA
	Specific surface area	-	m ² /kg	6.0×10 ³	BET Method
Granules	Purity	Y ₂ O ₃ /TREO	%	>99.9	
	Impurities	Fe ₂ O ₃	ppm	<10	ICP-AES
		Na ₂ O	ppm	<10	AA
	Average particle size	D ₅₀	μm	40	Microtrac HRA
	Density	Apparent density		kg/m ³	1.3×10 ³
Tap density				1.4×10 ³	
Green body	Density	R.D.	%	>50	CIP pressure : 1×10 ⁷ kgf/m ² Real density : 5.03×10 ³ kg/m ³
Sintered body	Density	R.D.	%	>98	1650°C×2hr. in Air
	Shrinkage	-	%	<20	

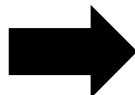
TG-DTA



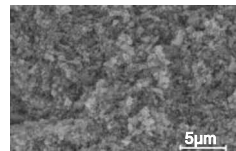
SEM



Granule



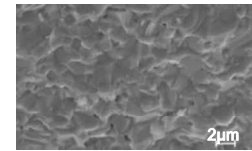
Molding
(Molding Pressure : 1tf/cm²)



Molded body

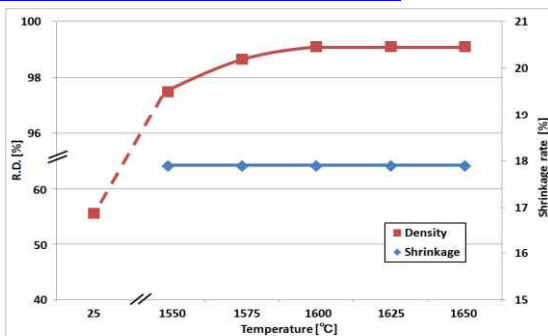


Sintering
(1650°C×2hr. in air)

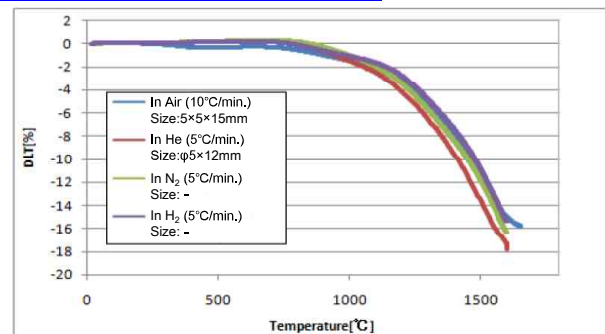


Sintered body

Sintering characteristic



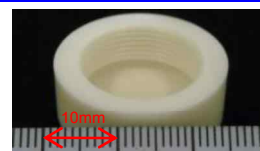
Heat shrinkage curve



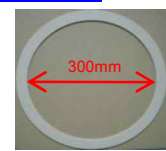
Applications

- Semiconductor / LCD industries
- Metallurgy, Magnet
- Electro ceramics

Examples of engineering model



Y₂O₃ cap



Y₂O₃ ring

June 2012

Y₂O₃ powder for spray coating : YT3WBHQ



Granules for spray coating processed and refined under clean environment from highly purified Yttrium oxide powders



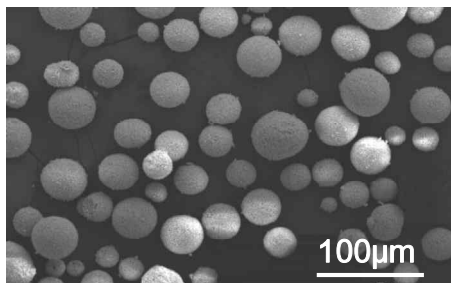
- ① Tailor-made for each different spray coating technology
 - ② High purity (4N and better) with narrow particle size distribution
 - ③ No clogging with high efficiency of spray coating
- ⇒ High quality film / Improved productivity (cost reduction)

Granule production facility

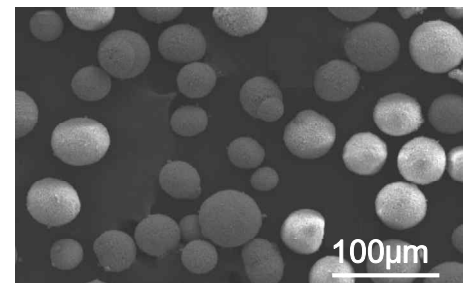
Specification

Analysis item	Unit	Value		Note
		Outer type	Inner type	
Purity	Y ₂ O ₃ /TREO	wt%	>99.99	←
Impurities	Fe ₂ O ₃	ppm	<20	←
	Na ₂ O	ppm	<10	←
L.O.I		wt%	<0.5	←
Average Particle Size		μm	30 ~ 40	40 ~ 50
Apparent Density		kg/m ³	1.4 ~ 1.6×10 ³	←
Angle of repose		°	24 ~ 26	←

SEM

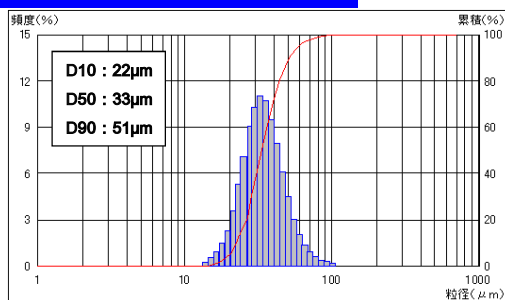


Outer type

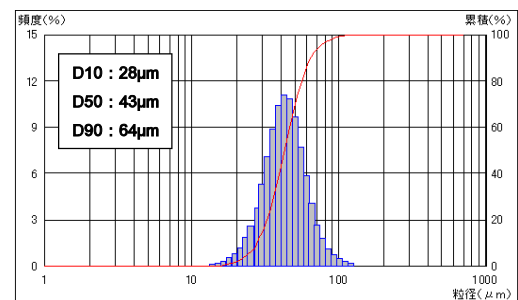


Inner type

Particle size distribution



Outer type



Inner type

Applications

- Semiconductor / LCD industries
- Electro ceramics

Example : Rare earth powder for spray coating

